UNIT STARTING AND WORKING

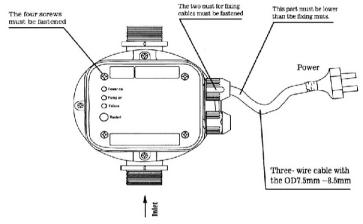
Warning

Never take the electronic board out of the control box.

The wiring diagram inside the terminal block will show you how to make correct. connection. Wrong connection will destroy the whole electronic circuit.

Cable used for connection must be a three-wired one with compulsory grounding end. It shall have the outer diameter at 7.5mm min and 8.5mm max. One of the leading end of the cable must be lower than the position of the fixing screws while the cable being connected to the power as shown in the Fig.

The four screws on the panel board and the two nuts for fixing cable must be well fastened to avoid water entering into the control box and damaging the electronic circuit.



STARTING

When the unit is connected to the electrical network, the green led "Power On" lights up and the yellow led "On" (pump in operation) indicates that the pump has been started.

The pump continues to operate for dozens of seconds enabling the system to fill in the pipes and to reach the required pressure.

If this lapse is insufficient, the red led "Failure" lights up. In this event, keep the "Restart" button pressed and wait, with a tap opened, until the red led is off.

Once released the button and closed the tap, the unit stops the pump at its maximum pressure.

FUNCTIONING

The starting operation archived the unit is programmed to perform all the pump control operations automatically.

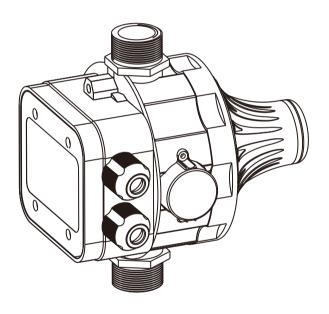
When particular operational breakdowns occur, such as water failure, obsturction of the suction pipe etc, The unit recognizes the breakdown and the red led "Failure" lights up; at the same time a stop signal is sent to the pump to prevent damages caused by its working in the absence of water.

Rectification of the failures that have caused the blockage, allows the system to be restarted by pressing the "Restart"button.





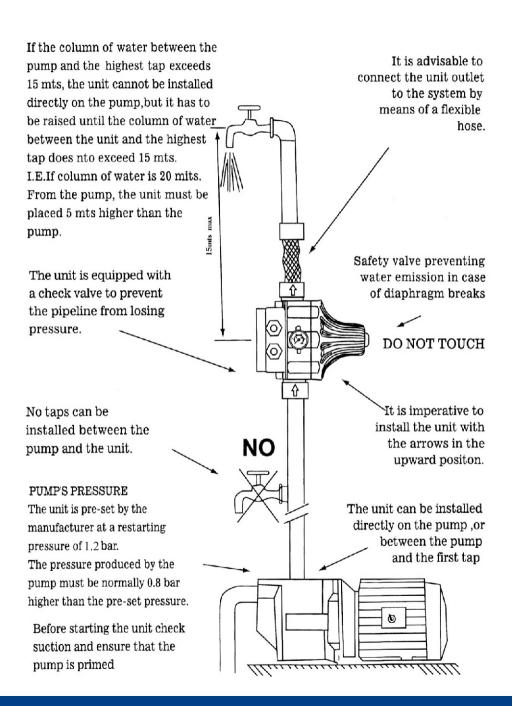
Automatic Switch For Water Pump



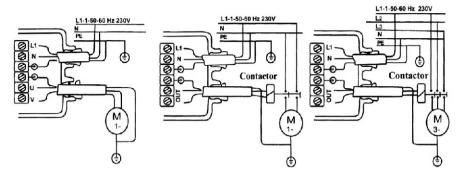
	SPE	CIFICATIONS						
Input voltage Frequency Intensity Max. Protection rating	230V ± 10% 50 - 60Hz 10A IP 65	Maximum working pressure Max working temperature Connection	_	0bar 60℃ male				

EPS-01

INSTRUCTIONS FOR CORRECT UNIT INSTALLATION



WIRING DIAGRAMS FOR CONNECTING THE UNIT TO DIFFERENT KINDS OF PUMP'S MOTORS



Wiring diagram for connection of single -phase 230V pumps up to 1.1 Kw. Wiring diagram for connection of single phase 230 V pumps over 1.1 Kw. Through remote control switch.

SPECIFICATIONS FOR REMOTE CONTROL SWITCH Minimum contacts capacity of 4 Kw or 5.5 HP approx. 230V Wiring diagram for connection of three phase 380 V motor pumps through remote control switch.

SPECIFICATIONS FOR REMOTE CONTROL SWITCH Minimum contacts capacity of 4 Kw or 5.5HP approx. 230V

POSSIBLE WORKING DEFECTS

TYPE OF DEFECT	CAUSES DEPENDING ON THE UNIT	CAUSES NOT DEPENDING ON THE UNIT		
-The pump does not start	-The electronic card is broken	-Voltage failure - Pump jammed - Electric cables inverted (Line/motor)		
-The pump does not stop	-The electronic card is broken -The flow detector is blocked in the upper position -The reset button is blocked -The pump does not provide sufficient pressure	-Presence of leaks which are higher than the minimum flow 0.61/min		
-Intermittent pump working	- The electronic card is broken - The pump does not provide sufficient pressure	-Presence of leaks which are lower than the minimun flow 0.61/min		
-The pump is jammed	-The electronic card is broken -The pump provides a pressure which is lower than the restarti -ng pressure	-Water failure -Suction problems		